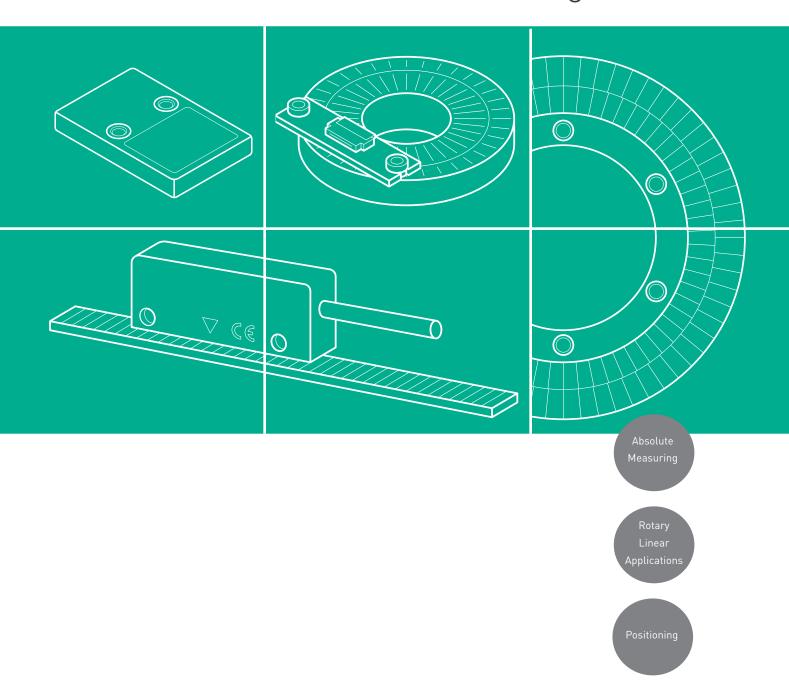




# **Magnetic Measurement Solutions**

for Motion Control and Positioning



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## Magnetic Measurement Technology "Made in Germany"

BOGEN was founded in 1951 as a family business. In the beginning we concentrated on the development and production of magnetic heads for writing and reading data for tape recorders, cassette recorders, credit card and parking ticket applications, but also for secure banknote validation.

Today, BOGEN is an internationally recognized specialist for high-performance magnetic measurement solutions in industry and has years of experience in the development and manufacturing of systems for complex measurement and control tasks. These include absolute and incremental measurements of lengths, angles, speeds and rotational speeds.

With our high-precision production facilities, we have extensive expertise in manufacturing a complete range of standard magnetic sensors, magnetic rings and tapes for demanding positioning, rotation and motion applications. From prototype to high volume production, our components and magnetic measurement solutions ensure the highest accuracy requirements while maintaining high working distance tolerances.

In 2020 BOGEN Magnetics GmbH was taken over by Lika Electronic s.r.l., Italy.





### Complete Range of Magnetic Measurement Components

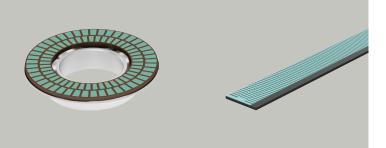
#### **Magnetic Sensing Heads**

BOGEN offers a complete range of magnetic sensing heads for incremental, absolute, linear and rotary measurement for many different applications in industry.



#### **Rotary and Linear Magnetic Scales**

BOGEN manufactures and offers a vast choice of linear and rotary magnetic scales for a large variety of different applications. Production processes at BOGEN allow any magnetic pole pattern to be created: single or multiple tracks, with or without reference mark, different accuracy classes, and much more... BOGEN magnetic scales can be as individual as the customer requires.



#### **Magnetic Reading and Writing Heads**

BOGEN magnetic heads can be found in countless applications in everyday life wherever information must be read and written magnetically: for example in car parks or in ATMs when withdrawing money. BOGEN also offers solutions for banknote authentication. For more information on our magnetic heads please refer to our website.



### Magnetic Measuring Solutions Tailored to Your Requirements

BOGEN not only offers a complete range of standard components and products, but also develops customized special solutions.

Instead of designing around an existing standard solution, we work closely with our customers to create product configurations that are 100% tailored to their individual requirements. This increases our customers' degrees of freedom in development design and accelerates the development of new products, and very compact encoder designs can be realized.

Over the past decades, we have worked closely with partners in a wide range of industries. From manufacturers of advanced surgical and service robots to measurement solutions for the automotive imaging industry and aerospace applications, our magnetic measurement systems reliably meet even the most stringent requirements.



# **Absolute Magnetic Sensing Heads**

BOGEN absolute encoders and the corresponding magnetic scales offer cost-efficient solutions for industrial applications where positions and motions have to be measured with a high degree of accuracy and reliability, even in harsh environments. All encoders are available for linear, rotary-radial or rotary-axial measurement and include multiple sensor output protocols. Small dimensions ensure implementation even in confined spaces.

|                            | AKS16   | AKS16-MT   | AKS17  |
|----------------------------|---|--|--|
| description                | for two-track scales     linear and rotary applications   | for two-track scales     linear and rotary applications  | for three track magnetic scales     linear and rotary applications   |
| max. resolution            | <ul><li>up to 0.15 µm</li><li>18 to 20 bit absolute resolution</li><li>18 bit incremental resolution</li></ul>  | • 18 to 20 bit single-turn • up to 28 bit multi-turn   | 21 - 24 bit absolute resolution     18 bit incremental resolution  |
| distance sensor/scale      | • 0.4 - 0.6 mm,<br>depending on pole pitch  | • 0.4 mm   | • 0.4 - 0.5 mm,<br>depending on pole pitch   |
| movement speed             | <ul><li>up to 28 m/s</li><li>6.000 - 24.000 rpm,<br/>depending on resolution</li></ul>  | • 6.000 - 24.000 rpm,<br>depending on resolution   | <ul><li>up to 21 m/s</li><li>375 - 3.000 rpm,<br/>depending on resolution</li></ul>                        |
| output signals interface   | absolute: BISS-C, SSI     incremental:     ABZ, UVW, STEP, CW/CCW   | • absolute: BISS-C, SSI<br>• incremental: sin/cos 1 V <sub>pp</sub>  | absolute: BISS-C, SSI     incremental:     ABZ, UVW, STEP, CW/CCW  |
| power supply               | • 5 V ± 5 %   | • 5 V ± 5 %  | • 5 V ± 5 %  |
| electric connections       | • FFC 12 pin<br>• Molex 12pin   | • Molex 12pin  | • FFC 12 pin<br>• Molex 12 pin   |
| dimensions                 | 1.28 and 1.50 mm pole pitch:     FFC: 24.2 x 16 x 3.6 mm     Molex: 24.2 x 16 x 6.6 mm     2 mm pole pitch:     FFC: 28 x 16 x 3.4 mm     Molex: 28 x 16 x 6.6 mm | • 24.2 x16 x6.6 mm   | • FFC: 28 x 16 x 3.4 mm<br>• Molex: 28 x 16 x 6.6 mm   |
| max. operating temperature | • -25 to + 85 °C<br>[-13 to +185 °F]  | • -25 to +85 °C<br>(-13 to +185 °F)  | • -25 to + 85 °C<br>(-13 to +185 °F)   |
| IP code                    | • IP67 (with FFC connector)   | • IP67 (except connector)  | • IP67 (with FFC connector)  |
| applications               | <ul><li>robotics and handling systems</li><li>factory automation</li><li>electro-medical devices</li></ul>  | <ul><li>robotics and handling systems</li><li>factory automation</li><li>electro-medical devices</li></ul> | <ul><li>robotics and handling systems</li><li>factory automation</li><li>electro-medical devices</li></ul> |

# **Absolute Magnetic Sensing Heads**

BOGEN absolute encoders and the corresponding magnetic scales offer cost-efficient solutions for industrial applications where positions and motions have to be measured with a high degree of accuracy and reliability, even in harsh environments. All encoders are available for linear, rotary-radial or rotary-axial measurement and include multiple sensor output protocols. Small dimensions ensure implementation even in confined spaces.

|                            | AKP18   | ALS21  | BOCEN, CE  |
|----------------------------|---|--|--|
| description                | space-saving implementation     daisy-chainable with wire to board connector                        | linear applications     absolute measuring           | Multi Adaptive Range Sensor     high resolution absolute sensing     virtually unlimited ring sizes and tape lengths |
| max. resolution            | <ul> <li>up to 0.15 μm</li> <li>18 - 20 bit absolute resolution</li> </ul>                          | • up to 1 µm   | • up to 0.25 μm<br>• max. 40 bits  |
| distance sensor/scale      | • 0.4 - 0.6 mm,<br>depending on pole pitch  | • 0.1 - 0.6 mm                                       | • 0.1 - 1.2 mm   |
| movement speed             | • 6.000 - 24.000 rpm, depending on resolution • up to 28 m/s  | • 1.4 - 7 m/s,<br>depending on resolution            | • up to 24000 rpm<br>• up to 10 m/s  |
| output signals interface   | • absolute: BISS-C, SSI   | absolute: SSI, BiSS-C     incremental: NPN o.c. (AB) | • absolute: SSI, BiSS-C<br>• incremental: 1 V <sub>pp</sub>  |
| power supply               | • 5 V ± 5 %   | • 5 Vdc ± 5 %  | • 5 Vdc ± 5 %  |
| electric connections       | • FFC 10 pin, 0.5 mm pitch • wire to board  | Hi-flex cable M8 2,0 m or     M12 8 pin inline plug  | • Hi-flex cable, length 2 m  |
| dimensions                 | • 22.5 x 6 x 3.9 mm<br>[1.28 and 1.50 mm pole pitch]<br>• 22.5 x 8 x 3.9 mm<br>[2.00 mm pole pitch] | • 62 x 25 x 14 mm                                    | • 29 x 14 x 8 mm   |
| max. operating temperature | • -25 to + 100 °C<br>(-13 to +212 °F)   | • -25 to +85 °C<br>(-13 to +185 °F)                  | • -25 to +85 °C<br>(-13 to +185 °F)  |
| IP code                    | • IP00  | • IP67   | • IP67   |
| applications               | robotics and handling systems     factory automation     electro-medical devices                    | linear motors     factory automation                 | tinear motors     torque motors     handling systems   |

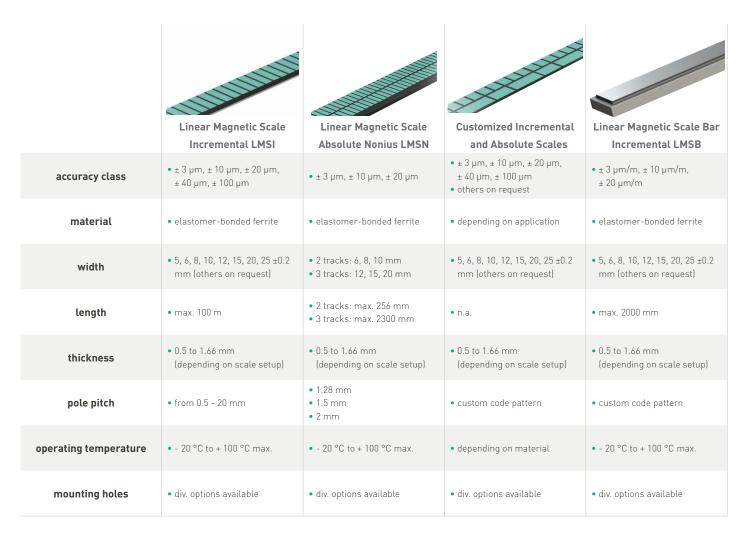
## **Incremental Magnetic Sensing Heads**

BOGEN offers compact incremental magnetic sensing heads featuring extremely high accuracy and a particularly high degree of modularity. They deliver reliable measuring results even for fast movement speeds and an almost unlimited measuring length. BOGEN sensing heads come with a robust design for customers in automation, instrumentation and motion control applications. Several adjustable parameters allow easy modification of the sensing heads to application-specific needs.

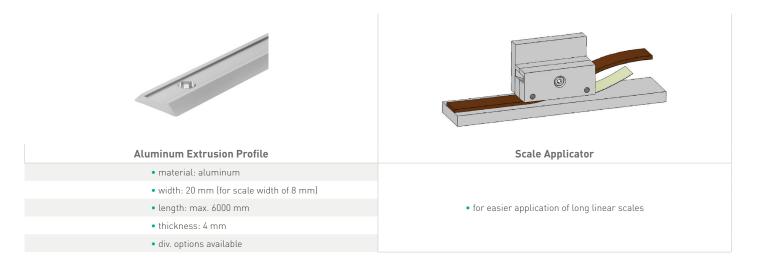
|                               | BOGEN:  BOGEN:  STREET BOGEN:  STREE | IKS11/ IKP11  | BOGEN:  BOGEN:  STATE OF THE PROPERTY OF THE P | IKS23   |
|-------------------------------|--|---|--|---|
| description                   | high performance encoder for<br>high speed measuring     linear and rotary applications     available in plastic or die cast<br>housing  | compact size     linear and rotary applications     for scales with or without index mark   | fast analog output interface     (1 Vpp, 2 Vpp)     non-contact quick position     measurement   | linear and rotary     applications     non-contact quick position     measurement |
| max. resolution               | • 0.02 to 500 µm, depending on pole pitch  | • 0.02 to 500 µm, depending on pole pitch and interpolation   | depending on pole pitch  | • 0.5 - 50 µm   |
| distance sensor/scale<br>(mm) | • 0.1 to 2.5,<br>depending on pole pitch   | • 0.1 to 2.5,<br>depending on pole pitch  | • 0.1 to 2.5,<br>depending on pole pitch   | • 0.1 - 2.0 mm • depending on pole pitch and cover tape                           |
| movement speed                | • > 100 m/s,<br>depending on pole pitch,<br>resolution and max. output<br>frequency  | <ul> <li>&gt;100 m/s,<br/>depending on pole pitch,<br/>resolution and max. output<br/>frequency</li> </ul>  | • up to 5000 m/s,<br>depending on pole pitch   | • max. 16 m/s   |
| output signals interface      | Line Driver RS422     Push-Pull (TTL)  | • TTL   | • sin/cos 1 V <sub>pp</sub><br>• sin/cos 2 V <sub>pp</sub>   | • Line Driver RS422<br>• Push-Pull (HTL)  |
| power supply                  | • 5 V ± 5 %  | • 5 V ± 10%<br>(3.3 V on request)   | • 5 V ± 5 %  | • + 5 Vdc ± 5%,<br>• + 10 - 30 Vdc  |
| electric connections          | cable     cable + DSub/MI2 inline     connector  | • FFC connector<br>• solder pads  | cable     cable + DSub/MI2 inline     connector  | • cable<br>• cable + MI2 inline connector   |
| dimensions<br>(mm)            | <ul> <li>IKS9 (plastic housing):<br/>9 x 13.6 x 35</li> <li>IKS9.1 (die cast housing):<br/>11 x 14.1 x 36</li> </ul>   | <ul> <li>15.8 x 15.4 x 4.5     (FFC connector, solder pads)</li> <li>15.8 x 13.4 x 4.5     (FFC connector)</li> <li>7.8 x 13.4 x 4.5     (FFC connector)</li> </ul> | <ul> <li>IKS9 (plastic housing):<br/>9 x 13.6 x 35</li> <li>IKS9.1 (die cast housing):<br/>11 x 14.1 x 36</li> </ul>   | • 10 x 25.4 x 40  |
| max. operating<br>temperature | • - 25 to + 85 °C<br>[-13 to +185 °F]  | • - 40 to + 125 °C<br>(-40 to + 257 °F)   | • - 25 to + 85 °C<br>(-13 to +185 °F)  | • - 25 to + 85 °C<br>(-13 to +185 °F)   |
| IP code                       | • IP67   | • IKP11: IP00<br>• IKS11: IP67  | • IP67   | • IP67  |
| applications                  | linear motors     printing     factory automation  | <ul><li>robotics and handling systems</li><li>automation</li><li>medical technology</li></ul>   | <ul><li>linear motors</li><li>printing</li><li>factory automation</li></ul>  | linear motors     factory automation  |

### **Linear Magnetic Scales**

BOGEN's extensive portfolio of linear magnetic scales ensure highly reliable and accurate results up to 3 microns wherever positions and motions have to be measured. They are resistant against humidity, contamination, temperature fluctuations and vibrations and therefore ideal for use in harsh industrial environment.



#### Accessories



# **Rotary Magnetic Scales**

Motion control and angle measuring have never been easier and more reliable with BOGEN's rotary magnetic scales. Different magnetic and hub materials and customizable dimensions ensure that our rotary scales suit various tasks and applications.

|                               | Rotary Magnetic Scale Incremental RMSI   | Rotary Magnetic Scale Nonius RMSN  | Custom Rotary Scales   |
|-------------------------------|--|--|--|
| outer diameter                | • from Ø 14 mm   | • from Ø 15 mm   | • custom size  |
| inner diameter                | • from Ø 8 mm  | • from Ø 3 mm  | • custom size  |
| magnetic pattern/<br># tracks | <ul><li>incremental tracks</li><li>reference track</li><li>multiple tracks</li></ul>                             | • master, nonius, segment  | <ul><li>pseudo random code</li><li>incremental tracks</li><li>special code pattern</li></ul>                     |
| hub (incl./without)           | with or without hub     available hub materials: steel,     aluminum, sheet metal                                | available hub materials: steel,<br>aluminum, sheet metal   | with or without hub     available hub materials: steel,     aluminum, sheet metal                                |
| magnet material               | <ul><li>hard ferrite</li><li>elastomer bonded ferrite</li><li>vulcanized ferrite</li><li>plastoferrite</li></ul> | <ul><li>hard ferrite</li><li>elastomer bonded ferrite</li><li>vulcanized ferrite</li><li>plastoferrite</li></ul> | <ul><li>hard ferrite</li><li>elastomer bonded ferrite</li><li>vulcanized ferrite</li><li>plastoferrite</li></ul> |
| accuracy                      | • min. ± 25 arcsec.,<br>depending on outer diameter  | • min. ± 25 arcsec.,<br>depending on outer diameter  | • min. ± 25 arcsec.,<br>depending on outer diameter  |
| pole pitch                    | • from 0.5 - 20 mm   | • 1.28, 1.5, 2 mm  | • custom size  |
| operating temperature         | • - 40 to 250 °C (-40 to 482 °F),<br>depending on magnetic material  | • - 40 to 250 °C (-40 to 482 °F),<br>depending on magnetic material  | • - 40 to 250 °C (-40 to 482 °F),<br>depending on magnetic material  |

### Where to Find Us

BOGEN has a distribution network with subsidiaries and partner companies worldwide.

This is how we ensure competent and technical support on site



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#### Headquarter, Production, Sales

BOGEN Magnetics GmbH Potsdamer Str. 12 - 13 14163 Berlin - Germany Phone +49 30 81 00 02-0 magnetics@bogen-magnetics.com

#### **UK & Ireland Distributor**



11-15 Francis Avenue, Bournemouth, Dorset, UK, BH11 8NX Tel.: +44 (0)1202 599922 enquiries@motioncontrolproducts.com www.motioncontrolproducts.com